

Work Order ID 149918

August 11, 2016 11:34:11 AM

149918

Page 1

Item ID: D5447-1L02 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Mounting Plate, Black
 Start Date: 8/11/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/18/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: SH Date: AUG 11 2016 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5447	A								

100

0.01

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

***VERIFY THAT THE TEXTURED SIDE IS CORRECTLY PLACE ON THE
TABLE BEFORE CUTTING***

1-Cut as per Dwg

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

①

de 16/08/18

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

①

de 16/08/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

August 11, 2016 11:34:18 AM

Page 1

Work Order ID: 149918

149918

Parent Item: D5447-1L02

D5447-1L02

Parent Item Name: Mounting Plate, Black

Start Date: 8/11/2016

Required Date: 8/18/2016

Start Qty: 1.00

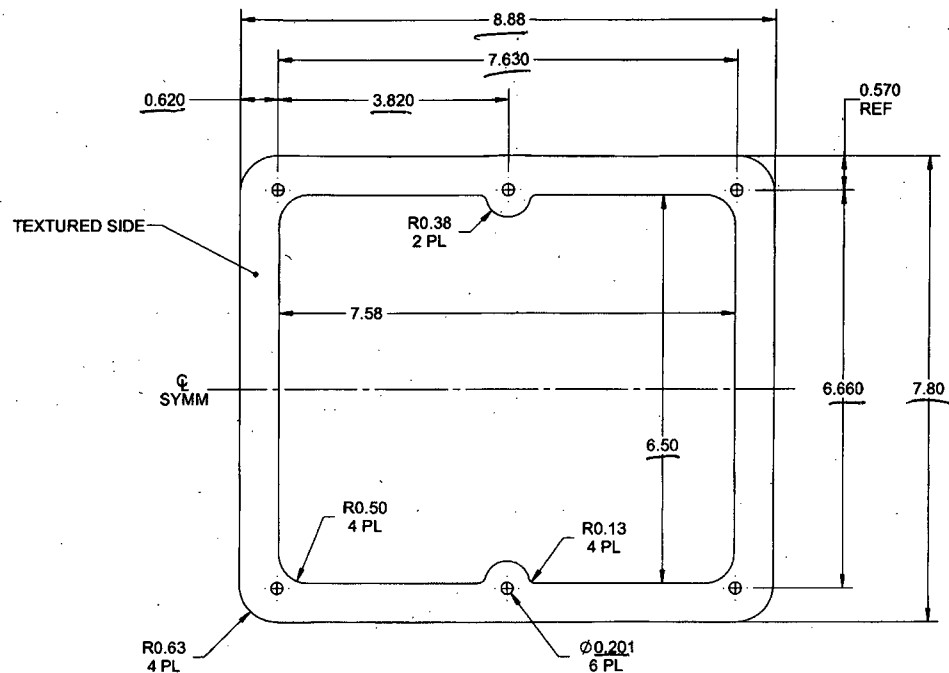
Required Qty: 1.00

Comments: IPP REV:A 16.08.10 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.060-F6006-02		Purchased		No			sf	0.0000		0.505263			
MI FXS 060-F6006-02									**			22/08/17	
GE PLASTICS LEXAN SHEET (BLACK)													

135467

.5



D5447-1 MOUNTING PLATE

RELEASED
2016-08-08
ECN 16-623

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5447-1L02 OR D5447-1L07" PER QSI 044 (OPPOSITE TEXTURED SIDE)
- 7) WEIGHT: 0.05 lbs

PART NUMBER	DESCRIPTION
D5447-1L02	F6006 SUEDE/POLISHED 701 BLACK LEXAN SHEET 0.060 THICK (REF DART SPEC MLEXS.060-F6006-02)
D5447-1L07	F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.060 THICK (REF DART SPEC MLEXS.060-F6006-07)

APPROVED

A	NEW ISSUE		DB	16.06.24
REV.		DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D5447 TITLE MOUNTING PLATE COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	REV. A	
DRAWN	DB		SHEET 1 OF 1	
CHECKED	MB			
MFG. APPR.	JLM			
APPROVED	WM			SCALE
DE APPR.	DS			NTS
DATE	16.06.24			

DART AEROSPACE LTD	Work Order:	179918
Description: mounting plate Black	Part Number:	5447-1L02
Inspection Dwg: 5447 Rev: A		Page 1 of 1

INSPECTION SHEET

Measured by:	<i>pc</i>	Checked by:	<i>AUG 19 2016</i>	QC Inspector:	
Date:	<i>16/08/18</i>	Date:		Date:	

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	